

Instruction Manual

for

POWER  HAND[®] 2X

**Heavy-Duty Head Assembly
Model: Z-HDX**

#510-2230



Introduction

The Gesswein Power Hand 2X Z-HDX Head Assembly is engineered and manufactured to a high degree of precision and will give you many years of trouble-free service. Backed by a limited warranty that covers wear parts for 90 days and overall balance of parts for six months.

This Head Assembly is designed to be used on Power Hand 2X motors in conjunction with Power Hand 2X Single, Standard, Dual, Jewelers' Micromotor, Power Carver II and Bright-Cutting Controllers. These controllers convert the Alternating Current (AC) power supply to a variable Direct Current (DC) by means of an I.C. "transistorized" automatically controlled circuit.

The Gesswein Power Hand 2X handpiece series consists of nine models and eleven head assemblies with maximum operating speeds ranging from 8,000 to 55,000rpm and 0 to 117 strokes per second. All models are identified by their names, which are engraved on the motor housings.



1. Accessories

Included Accessories

A. One Collet Wrench

Optional Accessories

A. Handpiece Extension Cord (#510-1120): adds 6 feet, or almost 2 meters, to the 1.7-meter rotary handpiece cord

B. Handpiece Cradle Rest (#510-1130): provides a safe holding place for the rotary handpiece when not in use

C. Variable-Speed Foot Rheostat (#510-3100)

D. On/Off Foot Switch (#510-3105)

E. Chuck Joint Wrench (#510-0179)

2. Parts Nomenclature

1. Test Rod

2. Collet

3. Head Cover

4. Collet Release Ring

5. Motor Connecting Ring

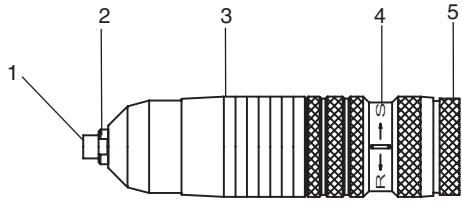


Fig. 1

3. General Description of Use

Tool Changing

The Gesswein Power Hand 2X Rotary Handpiece uses a quick-tool-release mechanism that allows for rapid tool changes. To operate, turn the Collet Release Ring toward the arrow pointing to the “R” or release position (see fig. 2). When in full “R” position, the Collet Release Ring will make a click sound; the collet is then fully open and ready to accept a tool.

To secure the tool, rotate the Collet Release Ring toward the “S” or secure position. Again, a click sound will be heard, indicating the collet is fully closed and the tool is secure.

When changing tools, be sure that the handpiece motor is not running. If you attempt a tool change under this condition, the motor will be stalled and damage will occur.

Collet Removal

The Gesswein Power Hand 2X Rotary Handpiece can be fitted with three different size collets. Standard sizes are $\frac{3}{32}$ " (2.35mm) and $\frac{1}{8}$ " (3.2mm). Bright Cutting Package supplied with a 3.0mm collet.

To change collets, rotate the Collet Release Ring to the full “R” position and remove the tool in the collet. Hold the collet between thumb and forefinger and turn in a counterclockwise direction until the collet is removed. Insert the new collet and reverse the procedure. It is best to tighten a replaced collet by hand with the collet wrench (#510-0182), securing until just tight.

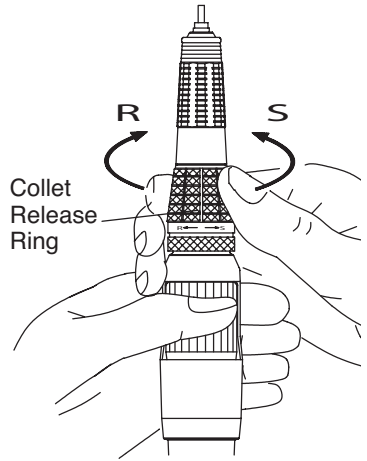


Fig. 2

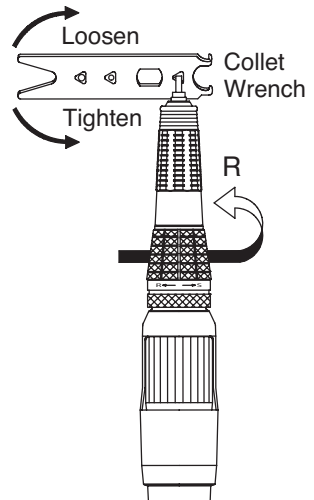


Fig. 3

If the collet cannot be loosened by hand using the Collet Wrench, additional torque may be required. To use the Collet Wrench, place the triangular cutout in the wrench over the collet (see fig. 3), and turn counterclockwise to loosen and clockwise to tighten the collet. If more torque is required, hold the handpiece with the Collet Wrench secure on the collet, and tap the wrench with a solid tool (see fig. 3a) in a counterclockwise direction. This procedure will loosen the collet, which can then be removed by hand.

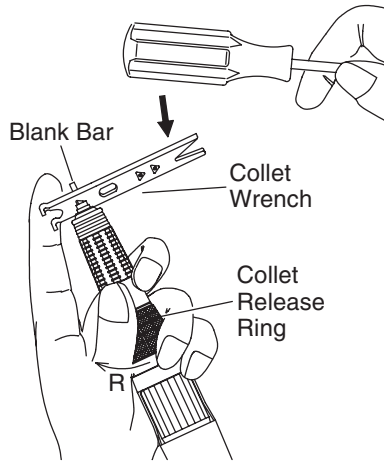


Fig. 3a

If the handpiece collet is so tight that the above procedure will not loosen it, then remove the Head Assembly from the Motor Assembly. This can be done by grasping the Motor Connecting Ring (see fig. 1) and pulling upward. Insert the Chuck Joint Wrench (see Fig. 3b) into the Nylon Coupler (#510-0151), hold the Head Assembly and Chuck Joint Wrench securely in one hand, and with the Collet Wrench in place on the collet, loosen in a counterclockwise direction (for parts drawing, refer to page 7.)

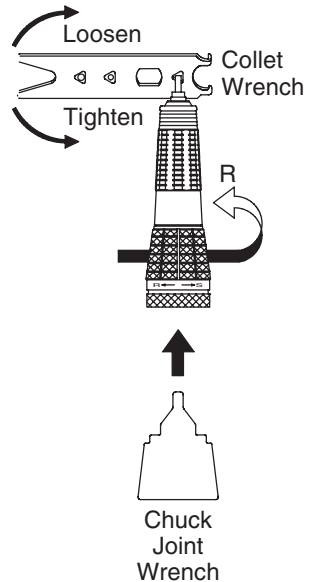


Fig. 3b

After a collet is replaced, be sure that the Collet Release Ring is rotated to its full “S” position and that the collet rotates freely when turned by hand. If the collet does not rotate freely, it is not fully seated in the Head Assembly, and you must repeat the removal-replacement procedure.

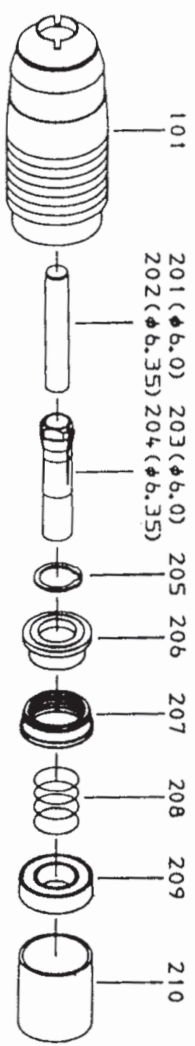
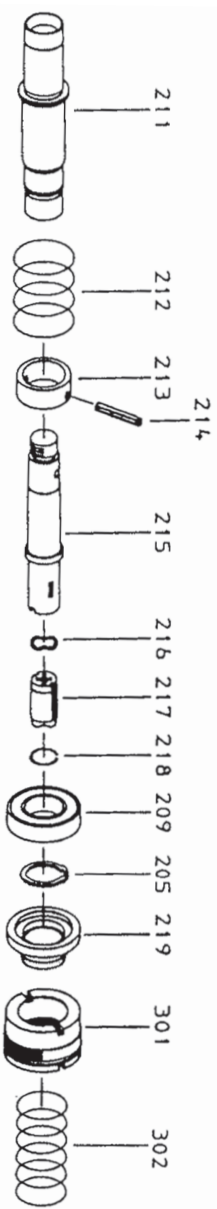
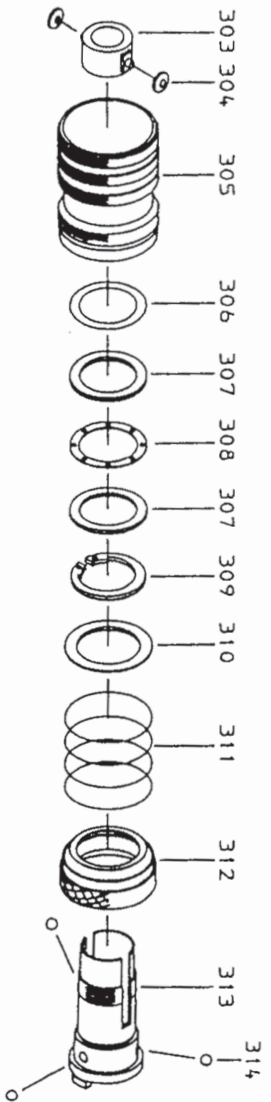
Z-HDX Parts List

When ordering spare parts, always specify part# (or item# if applicable) and description.

Part#	Item#	Description
Z-HDX-101	8960294	Top Cover
Z-HDX-200	8960295	Chuck Case Completed
Z-HDX-203	5010107	Collet Chuck, 6.0mm
Z-HDX-204	5010108	Collet Chuck, 6.35mm
Z-HDX-205	8960298	C-Type Clip Ring
Z-HDX-206	8960299	Dust Seal B
Z-HDX-207	8960300	Dust Seal A
Z-HDX-208	8960301	Coil Spring
Z-HDX-209	5103088	Ball Bearing
Z-HDX-210	8960302	Bearing Spacer
Z-HDX-216	8960067	Coil Spring
Z-HDX-217	5100151	Nylon Coupler (Joint)
Z-HDX-218	8960068	C-Type Clip Ring
Z-HDX-219	8960303	Dust Seal C
Z-HDX-220	8960296	CHUCK CASE COMPLETED
Z-HDX-301	8960304	Threaded Ring
Z-HDX-302	8960070	Coil Spring
Z-HDX-303	8960071	Roller Ring
Z-HDX-304	8960072	Roller
Z-HDX-305	8960297	Set Ring
Z-HDX-306	8960074	Teflon Spacer
Z-HDX-307	8960075	Thrust Washer
Z-HDX-308	8960076	Retainer
Z-HDX-309	8960077	C-Type Clip Ring
Z-HDX-310	8960078	Metal Washer
Z-HDX-311	8960079	Coil Spring
Z-HDX-312	8960080	Lock Ring
Z-HDX-313	8960081	Coupler
Z-HDX-314	8960082	Stainless Steel Ball
Z-HDX-006	5100182	Collet Wrench
Z-HDX	5010103	COLLET CHUCK 2.35MM
Z-HDX	8960305	COLLET CHUCK 3.00MM
Z-HDX	5010104	COLLET CHUCK 3.2MM



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Power Hand 2X controllers and handpieces combine to create the most versatile finishing system in the industry, offering rotary, profiling and belt sanding action.

Power Hand 2X component selection:

- Three controllers
- Six straight (four standard, two slimline) and two angle rotaries
- Two reciprocating profilers
- One side-to-side profiler
- One belt sander
- One 4:1 reduction gear
- Separate motors and handpiece heads



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