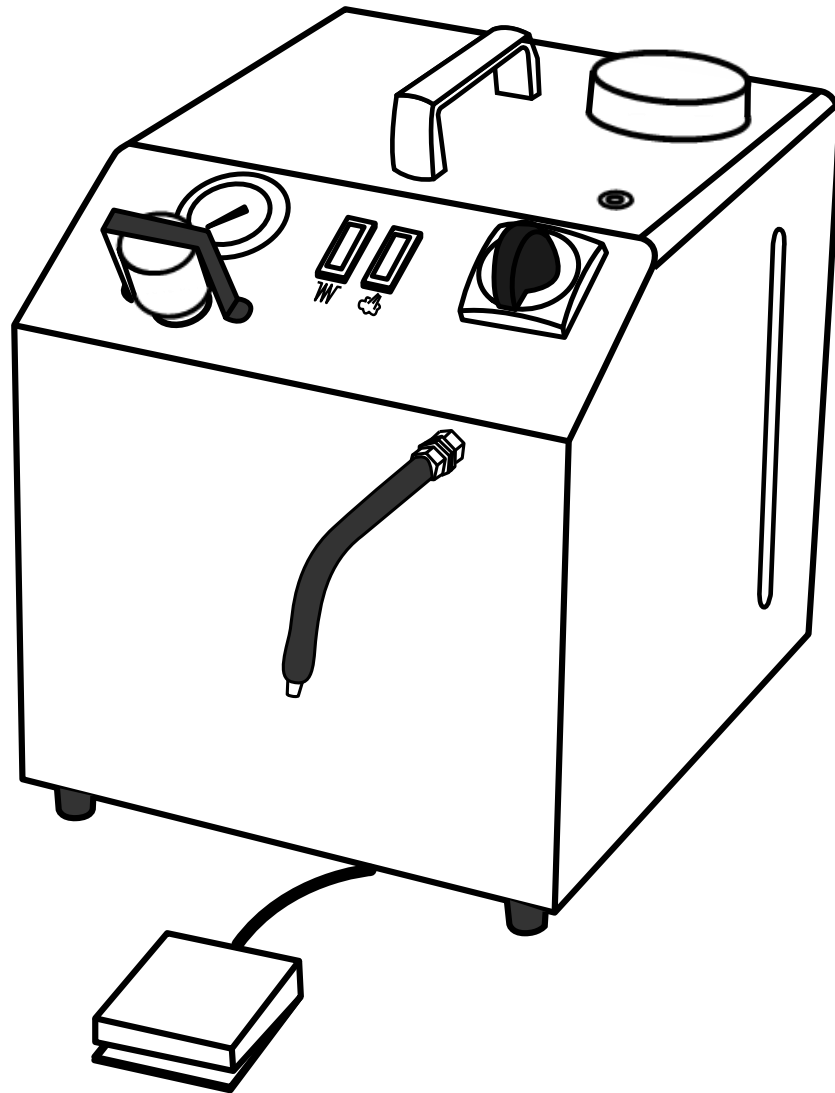


# Use & Maintenance Manual

## AuraLux Steamer



AuraLux, 110V – 28-1095

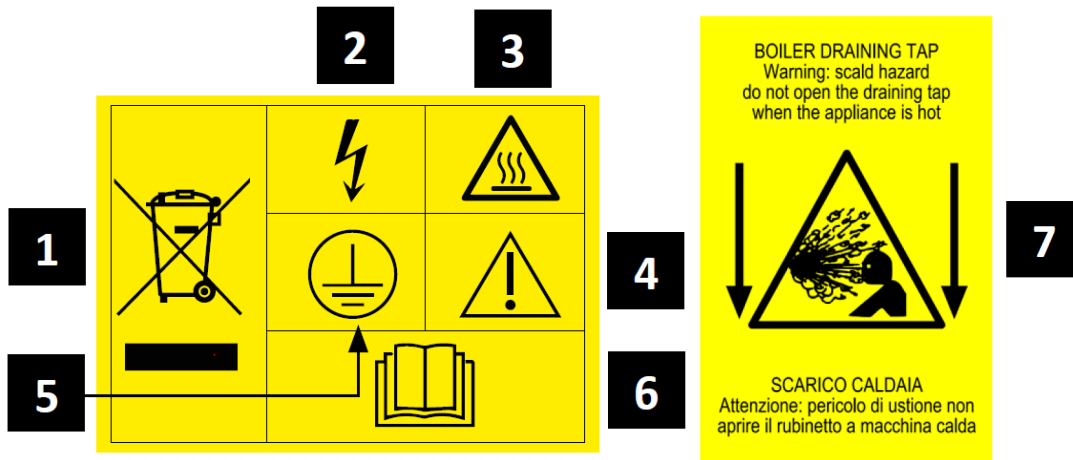
AuraLux, 220V – 28-1096

Made in Italy


# Operating & Safety Instructions

1. This steamer is intended for the solely use it is designed for, the manufacturer cannot be held responsible for eventual damages for improper use. The fair use of this steamer is exclusively the one described in this instruction manual.
2. After unpacking, check the steamer for any signs of damage. Report any damage immediately
3. This steamer is not intended for outdoor use or in environments with freezing cold temperatures.
4. This steamer must be placed and used on a flat stable surface.
5. Before use, check for visible damages. Never put the machine into operation in case of damage, water loss and/or fall. In this case the machine must be sent back for repair/replacement.
6. Do not leave the machine unattended when children or anyone not aware of the risks or animals are around.
7. Children or anyone not aware of the risks are forbidden to use the packaging or any of its parts for the risk of choking.
8. Do not leave the machine powered on when not in use. Turn off the power switch and unplug the machine when done. Always connect the machine to an electric outlet compatible with the plug included,
9. Any type of maintenance and/or cleaning must be performed with the machine off, cooled down and unplugged.
10. Use only original spare parts and accessories.
11. Installation, maintenance and any repair must be performed by qualified professional authorized by the manufacturer.
12. Before connecting the steamer verify that the line voltage matches with the data written on the label on the back; if you are not sure of your line voltage, check with a qualified professional.
13. The electrical system to which the steamer will be connected must be wired and supplied with a residual current device (lifeline wiring) and a grounded conductor lead, mandated by law. Make sure of these security basic requirements, and if in doubt, contact a qualified technician. The manufacturer is not responsible for eventual damages to persons and/or things caused by absence or malfunction of the residual current device or the grounded conductor lead.
14. Safe functioning is guaranteed only when the steamer is connected to the public power grid, with a 3-Prong plug (no fixed connection). Once connected, the plug must be accessible so it can be unplugged in case of need.
15. To avoid damages, the connection data on the machine plate (protection, frequency, voltage) must match with the ones of the power grid to which the machine will be connected. In case of doubt apply to a qualified technician.
16. When showing even small signs of damage, replace the power cable with one of the same type. The replacement must be done only by authorized technical personnel.

17. Do not pour detergents, chemicals, acids, solvents, corrosive or toxic substances, perfumes inside the boiler. Pour ONLY water (except when conducting Step 25). Before this operation verify the machine is off and unplugged.
18. Do not use the machine to remove dust or corrosive liquids (acids or bases), inflammable and/or explosives.
19. Do not clean the machine by water spraying, do not dip into water, use only a wet cloth with the machine off, unplugged and cooled down. Do not use any type of detergents.
20. Never touch the machine while plugged in with wet hands and/or barefoot.
21. Do not use the machine next to water (sinks, pools, bathtubs, containers, etc.), in places with a certain danger of explosion or presence of toxic/inflammable substances.
22. Do not run or turn steam jet towards people, animals or electronic plugged equipment.
23. Do not push or pull the machine. To move it use the dedicated handle.
24. To perform any maintenance, repair, cleaning work the machine must be unplugged, cool, and the boiler at "zero" pressure.
25. The emptying and cleaning of the boiler must be done at least once a month. Before doing this, unplug the machine, let it cool and gently turn the security valve a half turn to remove eventual residual pressure inside the boiler. When the boiler is empty, place a container at the bottom of the machine and open the drain valve gently to let the residual water drain out. If no water comes out check the output for limescale. In case of limescale inside the boiler, pour a glass of water mixed with vinegar and then shake and empty the boiler while rinsing thoroughly with water. It is recommended not to use any anti-limescale products.
26. While using the machine, the stopper/security valve must never be removed. At the end of use, it is necessary to loosen the security valve (one turn) with caution to remove pressure from the boiler.
27. Never remove security and protection devices.
28. Before filling the boiler (manual loading models) unplug the machine. Do not use distilled or demineralized water.
29. In case of anomalies while working (noisy motor, malfunctioning pump, excessive heating or other suspicious signals), turn off the machine, unplug the power cable and see "Troubleshooting" procedures in this manual.
30. In case of long periods of inactivity, unplug the machine, empty the boiler and keep the machine in a dry place.
31. Keep the packaging also for the eventual transport to the authorized technical assistance service.



1.	Do not dispose as household waste
2.	Risk of electric shock
3.	Burning risks
4.	Pay attention during the use
5.	Check for proper grounding
6.	Read the instructions before the use
7.	Spray steam. Do not direct the jet towards the body

<b>Model:</b> AuraLux Steamer	
<b>Product type</b>	Jewelry Steam Cleaner
<b>Voltage</b>	110-120V / 220-230V 50-60Hz
<b>Boiler power</b>	850+850W / 1000W+1000W
<b>Boiler pressure</b>	7 bar
<b>Dimensions</b>	44x38xh46 cm (17"x14.96"x18.11"h)
<b>Net Weight</b>	10,4kg / 22.92lb
Year Manufactured	Made in Italy 

# Warranty Terms & Conditions

The purchased steamer is covered by a legal warranty from the day of purchase in matter of lack of conformity present at the moment of delivery. If the buyer is to be considered as consumer, the warranty will be extended to 24 months (2 Years) from the purchase. Warranty claims are only accepted when the date of purchase is proven by a valid document (Invoice), issued from the seller. NOTE, warranty does not cover regular wear parts.

## Conditions That May Void The Warranty;

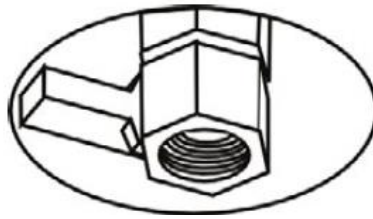
- Failures are caused by fortuitous events, caused by a third party or by the customer.
- Failures or damages are due to the transport.
- The parts for which the guarantee is requested are damaged by consumption and subjected to normal wear and tear.
- The machine has been incorrectly installed and/or set and/or it is not used in conformity with the instructions or norms contained in this manual
- Failures or anomalies of the electrical system or its limited range
- Neglect and carelessness in maintenance and/or cleaning of the machine
- Tampering caused by unauthorized personnel; improper use of the machine; or use of non-original replacement parts.
- Breakup of the seal that prevents the access to the internal parts.

## Technical Data

Power supply	110/120V - 220/240V – 50/60 Hz
Boiler capacity	2.8 Lt / 3 Qt
Boiler power	850+850W / 1000W+1000W
Steam pressure	7 BAR
In-boiler steam temp.	165°C / 329°F
Steam production (g/min)	48
Dimensions	44x38xh46 cm (17"x14.96"x18.11"h)
Net Weight	10,4 kg / 22.92 lb
Gross Weight	12 kg / 26.45 lb

**ATTENTION: BEFORE DRAINING THE WATER FROM THE BOILER, UNPLUG THE MACHINE AND UNSCREW SECURITY TAP BY HALF A TURN TO RELEASE THE REMAINING PRESSURE AND HEAT FROM THE BOILER.**

**Wait for the boiler to be cool and the pressure gauge to show “0”, place a container under the boiler and open with caution the drain valve placed under the boiler to let the water out.**



**Draining tap placed under the machine**

**THIS OPERATION MUST BE DONE DEPENDING ON THE USE OF THE MACHINE, OR AT LEAST ONCE A MONTH. IF NOT, THE WARRANTY WILL BE VOIDED.**

# Installation & Use

1. Fill the tank with water only. **DO NOT USE DISTILLED WATER!!** Ensure that the metallic pickup contacts inside the tank are fully submerged in water.
2. Turn off the switch and connect the machine's power cable to a suitable grounded electrical outlet, avoiding the use of power strips or multiple sockets.
3. Turn the main switch to position “on” to start the machine. The power indicator light will turn on. The pump will begin filling the boiler with water; on first start-up, this may take up to 5-10 minutes.
4. An electronic control system and a pump keep the boiler filled. An audible alarm will sound when the water tank is empty. Refill the tank to deactivate the alarm and continue working.
5. During the initial heating of the boiler, it is normal for some steam to be released inside the tank for a few minutes. This will stop automatically once the boiler reaches 1 bar of pressure.
6. When the boiler reaches operating pressure, the steam ready indicator light will turn on and you can begin working (this may take up to 15 minutes).
7. During use, it is normal for the steam ready light to turn off and for the pressure gauge needle to drop.
8. To dispense steam from the front nozzle, press the foot pedal.
9. When the water in the boiler is running low, a pump will replenish it from the tank and an audible alarm will sound when the water in the tank is nearly depleted. Without turning off the machine, refill the tank with water. While the alarm is active, the machine is non-operational as a safety system interrupts the power supply.
10. At the end of the work session, turn the main switch to position “off” and disconnect the power cable from the electrical outlet.

# Troubleshooting:

MALFUNCTION	CAUSE	SOLUTION	
No steam coming out from the steam gun or from the steam nozzle	The steam switch on the gun handle is broken	Get in touch with your Dealer for immediate repair	
	The solenoid valve into the machine is blocked or broken	Get in touch with your Dealer for immediate repair	
	The “small” electronic board is broken	Get in touch with your Dealer for immediate repair	
	No pressure in the boiler		Wait for the gauge to reach at least 4-bar
			If the pressure not increase after 30 minutes, contact the Dealer
The switch in the pedal is broken	Get in touch with your Dealer for immediate repair		
No water comes out from the drain valve placed under the machine	The drain valve is clogged up with limestone	Insert a screwdriver into the drain valve to clear any limestone	
The machine emits a continuous intermittent “beep” sound	The water tank is empty	Fill the tank with <b>non-distilled</b> water.	
	Water is present in the tank but the “beep” sound does not stop	Check that the water is <b>not distilled</b> , check that the metal probes inside the tank are clean, or the main electronic control board is faulty/damaged.	
Leaks from the steam outlet nozzle	The steam nozzle is not properly connected or tight	Screw the nozzle connection without force it	